PATENT APPLICATION

JAN 1 & 2003

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Jan. 9, 2003

Date of deposit

Pelher Janus

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Art Unit:

1734

Examiner:

Applicant:

Peter Sing

Serial No.:

10/046,182

Filed:

January 14, 2002

For:

METHOD OF MAKING STRUCTURAL CELLULAR CORES

SUITABLE TO USE OF WOOD

Date:

January 9, 2003

PRELIMINARY AMENDMENT

Commissioner for Patents Washington, D.C. 20231

Dear Sir:

Kindly amend the above-identified application by adding the following new claims 4-

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4. A method of making a core for building panel, comprising:

providing a plurality of ply sheets, each having a first side and a second side;

providing a plurality of ribs for each ply sheet, each said rib having a first edge and a second edge;

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